



ARP CASE BOLT INSTALLATION

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THANK YOU!

Thank you for your purchase! In a market that is loaded with options, we appreciate that you have selected IAG Performance for your engine build.

This installation guide is meant to be used for general information on components and procedures for installing your new IAG Performance engine. It is not intended to be an all-inclusive guide and if at any time you have questions, please reach out to support@iagperformance.com.

Please note that while our team is happy to try and help, we do not offer installation support not related to our products or services, and always recommend PROFESSIONAL installation. Subaru engines are complex, contain many idiosyncrasies, and are best left to experts with previous experience, and access to installation guides, manuals, and specialty tools.



Case Bolt Tensions

Main Bolts:

ARP 260-5401 Bolt Tension: follow the ARP product instructions found here - <https://tech.arpbolts.com/instructions/260-5401.pdf>

! Perimeter Bolts:

DO NOT FOLLOW ARP instructions for perimeter case bolt torque. Tighten the 8mm case bolts in sequence to 18.5 ft-lbs with single drop of 30w oil.

8mm Bolt Tightening Sequence

